

Special fibre reinforced floor levelling compound













Material number	Contents	Unit of quantity	Packaging	Colour
200012001	25	KG	Bag	Grey

Product features

- self-levelling floor levelling compound
- CT-C30-F7 in accordance with DIN EN 13813
- Fibre reinforced
- Layer thicknesses von 2 mm bis 20 mm
- Rapid setting

Advantages

- Fibre reinforced
- Low stress
- \bullet $\,$ For use in restoration, renovation and modernisation

Areas of application

- To level uneven substrates
- On critical substrates such as wooden floorboards or mixed substrates
- for manual and mechanical application
- For rooms with a low moisture pressure
- For heated and unheated substrates
- For interior





Existing test certificates

- AgBB certificate
- EMICODE licence

Technical Data

Material properties

Product components	1 component system
Base material	Special cement
	Cementitious aggregates
	Additive
Consistency	Powdered
Flexural strength (28 days, DIN EN 13813)	≥7 N/mm²
Abrasion test bonded with PVC in accordance with DIN EN 13892-7	RWFC-550 after 16 h at 5 mm layer thickness
Compressive strength (28 days, DIN EN 13813)	≥ 30 N/mm²
Classification of the reaction to fire in accordance with DIN EN 13501-1	Efl
Mixing	
Mixing time	approx. 3 - 5 minutes
Water addition	from 6 to 6.3
Application	
Substrate temperature	from 10 °C to 25 °C
Pot life	approx. 45 minutes
Consumption pro m ² and mm layer thickness	approx. 1.6 kg
Foot traffic after	approx. 3 hours
Ready for covering with tiles	approx. 8 hours
Application temperature	from 10 °C to 25 °C
Hardening time / full resilience	approx. 28 hours

Material consumption

Material consumption rate according to the area of application

Layer thickness	Consumption	Sufficient for approx.
3 mm	4.8 kg/m²	$5.2~\mathrm{m}^2$
6 mm	9.6 kg/m²	2.6 m ²
9 mm	14.4 kg/m²	1.7 m²

Application technology

Aids/tools

- Flat trowel
- Flail squeegee
- Stirrer
- spiked roller
- Clean mixing bucket



Suitable substrate

- Cement screed (CT)
- Calcium sulphate screeds (CA, CAF)
- Concrete
- Dry screeds
- Raised floors
- Floor levelling compounds
- Tile bearing elements
- Firmly adhering tiled finishes
- Wood materials

Substrate preparation

Requirement for substrate

- 1. Dry
- 2. Load-bearing
- 3. Firm
- 4. Grippy
- 5. Free of cracks
- 6. Free of adhesion inhibiting substances

Measures for substrate preparation

The substrate must correspond to the payloads associated with the load-bearing capacities in accordance with DIN EN 1991-1-1.

Preparing the surface

- 1. Check the application substrate and determine the moisture content using the CM method.
- 2. Remove impurities, adhesion-reducing substances and binder accumulations/laitance layers.
- 3. Prime absorbent substrates with ASO-Unigrund-GE or ASO-Unigrund-K.
- 4. Prime non-absorbent substrates / wood substrates with ASO-Unigrund-S or ASODUR-GBM (scatter with quartz sand 0.5 mm to 1.0 mm).

Moisture content of the CM measurement

Moisture measurement should be carried out with the CM device to assess whether it is ready for laying on.

	max. residual moisture content
Cement-based screed on insulation or separating layer	≤ 2.0% (CM method)
Calcium sulphate screed without floor heating system	≤ 0.5% (CM method)
Calcium sulphate screed with floor heating system	≤ 0.3% (CM method)

The CM measurement must be completed in accordance with the current working instructions FBH-AD from the technical information "Interface coordination with heated floor constructions".

Usage

Mixing

- 1. Put the water into a clean mixing bucket and mix with the powder component with a stirrer to produce a homogeneous, lump-free mass.
- 2. The mixing time is ca. 3 5 minutes.

Application

- 1. Apply SOLOPLAN®-FA to the primed substrate, and use a suitable tool to distribute it evenly during the pot life.
- 2. De-aerate the fluid layer with a spiked roller (or another suitable tool) and induce it to flow; doing so improves the surface and the flow decisively.
- 3. The setting SOLOPLAN®-FA must be protected against rapid water removal (e.g. due to a spraying several times with water or covering, high room temperature, direct sunlight and draughts)! The temperature of the air, material and substrate may not fall below +5 °C during application, and during the following week!

Cleaning tools

Clean tools thoroughly with water after use.





Storage conditions

Storage

Store in a cool and dry place. Min. 12 months in the original canister. Promptly use opened canister.

Disposal

Product leftovers can be disposed of in accordance with disposal code AW 17 01 01.

Emission behaviour / building certification systems

- Very low emissions in accordance with GEV-EMICODE, which normally results in positive evaluations within the scope of building certification systems in accordance with DGNB, LEED, BREEAM, HQE.
- Maximum quality level 4, line 8 in accordance with DGNB criteria "ENV 1.2 Risks to the local environment".
- Suitable for indoor use in accordance with the French VOC Directive and Belgian Royal Decree C-2014/24239.

Notes

- A moisture measurement must be carried out using the CM method to assess whether it is ready to receive.
- Sufficient ventilation below wooden floors, e.g. by including ventilation slots or installing special skirting boards with ventilation openings must be guaranteed, particularly when laying vapour-tight coverings!
- The sub-base for wooden floors must be consistently dry in order to avoid moisture damage due to rot and mould formation!
- In order to reliably avoid pore formation, work ASO®-Unigrund into the substrate in a meticulous manner and allow thorough drying.
- The installation location must be ventilated. However, draughts and direct solar radiation should be avoided during application and the hardening process. The indoor temperature and floor temperature must be at least +5°C during application, and during the following week! Air dehumidifiers may not be used during the first 3 days!
- The condition of the substrate is essential to the success of floor levelling. Porous substrates negatively alter the flow behaviour of the smoothing compound, therefore carefully prepare the substrate: clean and prime!
- For calcium sulphate screeds, the carbide method moisture content may not exceed 0.5% if there is no floor heating system, or 0.3% if there is a floor heating system at the time of levelling with SOLOPLAN®-FA. Prime the calcium sulphate screed with ASODUR®-GBM and scatter quartz sand (Ø 0.5 1.0mm). Then remove the unbound quartz sand thoroughly and then level with SOLOPLAN®-FA to a layer thickness of von 2 mm bis 20 mm. The following moisture migration should be avoided. We recommend SOLOPLAN®-30-CA for levelling calcium sulphate binded substrates, e.g. calcium sulphate screeds.
- Direct contact between cement mortar and magnesite screeds leads to the destruction of the magnesite screeds through a chemical reaction known as "magnesite pouring". Moisture pressure from the rear of the substrate must be prevented through appropriate measures.

 Mechanically roughen up the magnesite substrate and prime with ASODUR®-GBM epoxy resin. While the coat is still fresh, apply plenty of quartz sand with a grain size of 0.5 1.0 mm. Perform the laying work after a further waiting time of approx. 12 16 hours. Remove the unbound quartz sand meticulously.
- It is imperative to rinse the mixing pump and the hoses in the event of work interruptions!
- When using a PFT G4/G5 mixing pump, use the standard PFT G4 mixing screw, the D 6-3 rotor and the D 6-3 stator twister, and set the water flow meter to approx. 370-420 l/h. The flow rate would then be approx. 20 l/min. In case of larger layer thicknesses, we would recommend using the pump unit, the R7-2.5 rotor and the R7-2.5 stator; in such a case, the water flow meter should be set to approx. 900 l/h. The flow rate would then be approx. 40 l/min. The PFT consistency test socket can be used to check and set the correct water addition level on the basis of the slump. It should not exceed the level of 61 cm on a prepared substrate, and it should be monitored continuously during application!
- Border, field, building separation and movement joints should be carried over to or installed at the designated location; suitable means such
 as RD-SK50 edging strips should be used to detach them! Crack control joints should be cut in after the SOLOPLAN[®]-FA has hardened to
 the level of up to a third of the introduced layer thickness!
- We recommend that SOLOPLAN[®]-30-CA be used up to a layer thickness of 10 mm for levelling mastic asphalt screeds of IC10 quality!
- Only use clean tools and clean water!
- Excessively rapid water removal (heated spaces or strongly-absorptive substrates) leads to a risk of crack formation! The fresh equalising
 layer should be protected from excessively rapid drying and should be covered with tiles within 28 days. If this cannot be done in this period
 of time, suitable measures such as the use of a protective film should be implemented to protect SOLOPLAN[®]-FA from excessively rapid
 drying or deposits.

Planning, inspection of substrates and building site circumstances, laying, grouting and subsequent care of the work must be done in accordance with the relevant DIN standards and recognised rules of technology (e.g. the ZDB sheets of the Zentralverband Deutsches Baugewerbe e.V.) in the latest version.



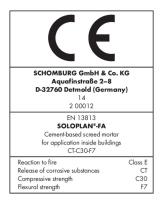


Observe applicable safety data sheet!

GISCODE: ZP1

Annotations

Conformity / Declaration / Verification



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